

Supplementary Material

Preparation of high strength SEBS nanocomposites reinforced with halloysite nanotube: Effect of SEBS-g-MA compatibilizer

Nazlı Arman, Emre Tekay and Sinan Şen

Department of Polymer Engineering, Yalova University, Yalova, 77200, Turkey

Corresponding author: Sinan Şen

Email: sinans@yalova.edu.tr

XRD Analyses of HNT Clays

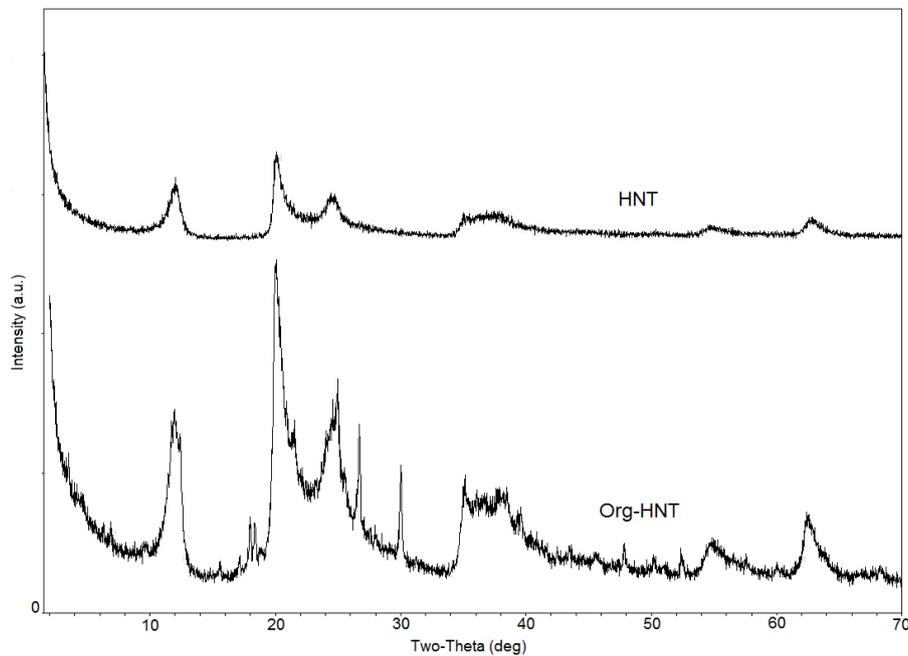
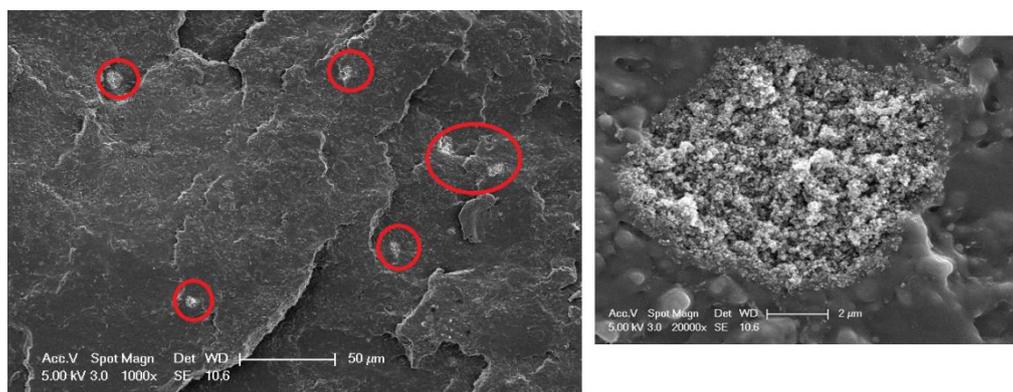


Figure S1. X-ray diffractograms of HNT and Org-HNT clays.

Table S1. XRD data of neat HNT and Org-HNT clays.

Plane	HNT	Org-HNT
d_{001} , Å ^a	7.27 (12,16°)	7.41 (11,92°)
d_{020} , Å ^a	4.43 (20,02°)	4.40 (20,12°)
d_{002} , Å ^a	3.63 (24,48°)	3.63 (24,45°)

SEM Analyses of SEBS polymer

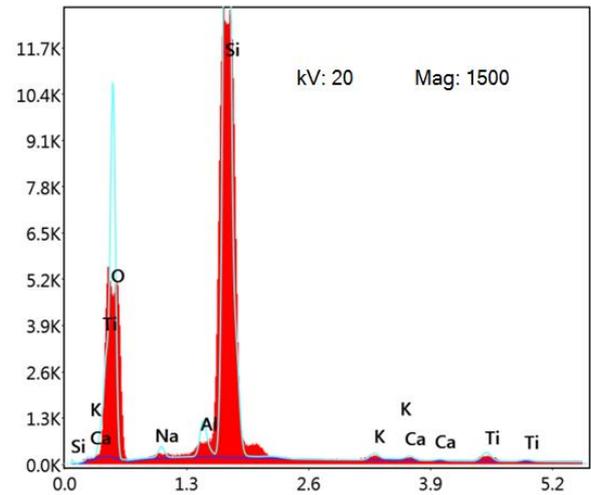
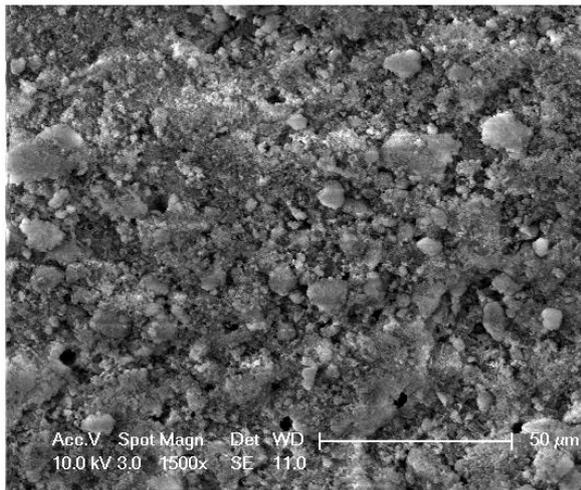


EDAX APEX

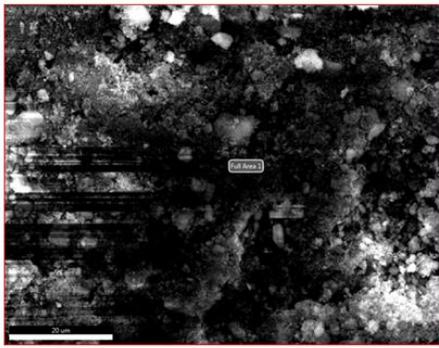
Smart Quant Results

Element	Weight %	Atomic %
New Project New Sample Area 313 Full Area 1		
C K	96.18	97.34
O K	3.08	2.34
Si K	0.74	0.32

Figure S2. SEM images of neat SEBS at low (1000 x) and high (20000 x) magnifications and EDAX analysis (1000 x).



EDAXAPEX



Smart Quant Results

Element	Weight %	Atomic %	Error %
O K	49	63.04	7.98
NaK	1.11	0.99	12.43
AlK	1.97	1.5	5.5
SiK	45.44	33.3	3.06
K K	0.68	0.36	14.14
CaK	0.51	0.26	18.67
TiK	1.3	0.56	7.59

Figure S3. SEM image and EDAX analysis of the white residue remained after burning neat SEBS sample at 600 °C in a muffle furnace

FTIR Analysis of SEBS-g-MA polymer

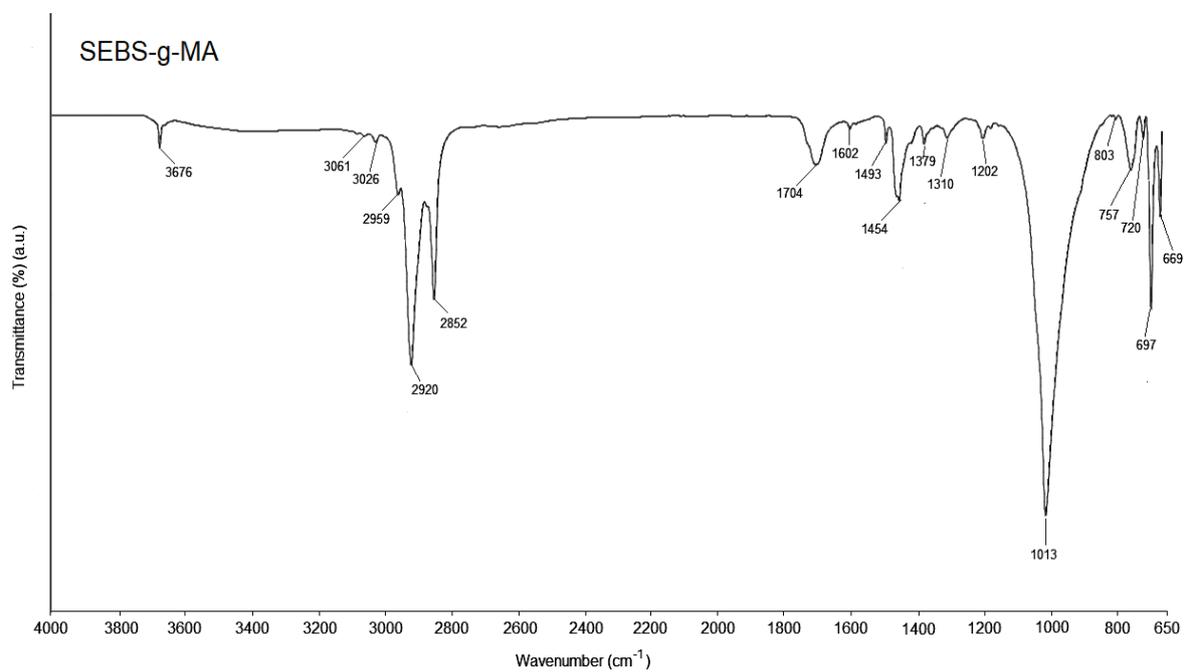


Figure S4. FTIR spectrum of SEBS-g-MA.

TGA Analysis of SEBS-g-MA polymer

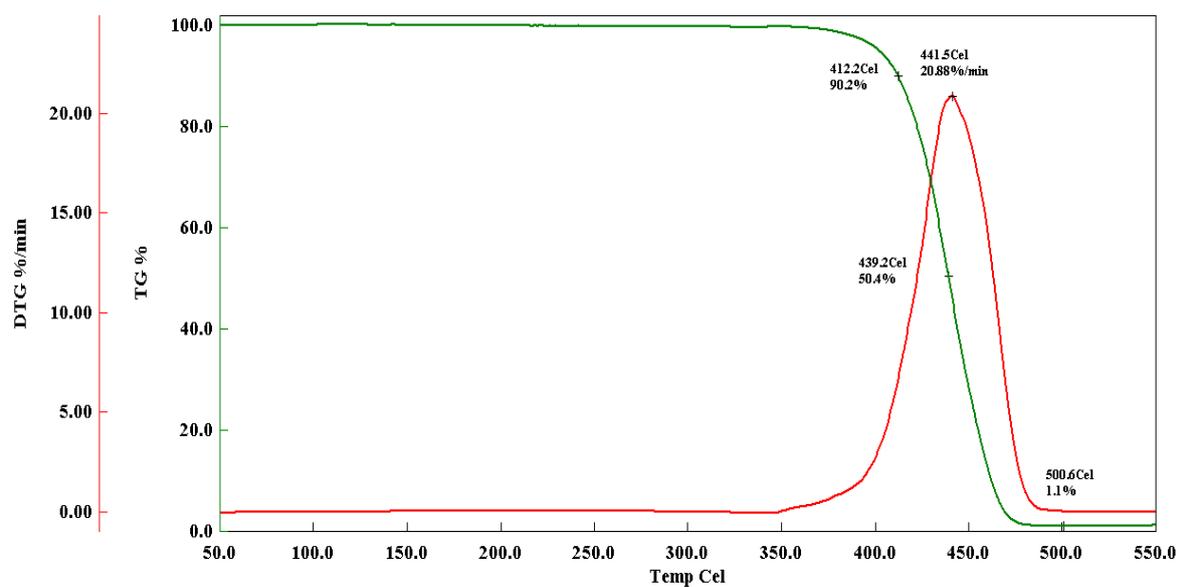


Figure S5. TGA thermogram of SEBS-*g*-MA and its derivative curve.